



KSW
KEYSTONE STEEL & WIRE

ROD MILL ROLLING SCHEDULE

Seq.	A	B	C	D	D	C	A	B	C	C	A	B	C	C	D	C	C	B	C	C
Freq.		10	2/3	10	5	2/3	5	5	2/3	5	5	10	2/3	15	15	15	10	10	5	10

5.5	6.0	6.5	6.5	7.0	8.0	8.5	9.5	10.5	11.0	11.0	12.0	12.5	13.5	14.5	15.0	16.0
7/32	15/64	1/4	17/64	9/32	5/16	11/32	3/8	13/32	27/64	7/16	15/32	1/2	17/32	9/16	19/32	5/8

Prod Wk	Rolling Start Date	Sequence	.219	.234	.250	.266	.281	.313	.344	.375	.406	.422	.438	.469	.500	.531	.563	.594	.625	3BAR	4BAR	5BAR	NOTES:
23	6/4/18	D	X			X	X						SPEC				X						
24	6/11/18	SPEC	X		X																		
25	6/18/18	BIG C	X					X				CANC	X		X				X			X	
26	6/25/18	A	X						X				X				SPEC						
27	7/2/18	B	X	X						X				X									
28	7/9/18	SMALL C	X		X			X			X				X							X	
29	7/16/18	D	X				X																
30	7/23/18	BIG C	X		X			X			X	X			X	X							
31	7/30/18	A	X						X				X										
32	8/6/18	B	X							X											X		
33	8/13/18	SMALL C	X		X			X			X				X							X	
34	8/20/18	D	X			X	X																
35	8/27/18	BIG C	X		X			X			X	X			X				X				X
36	9/3/18	A	X						X				X										
37	9/10/18	B	X	X						X					X								
38	9/17/18	SMALL C	X		X			X			X				X							X	
39	9/24/18	D	X				X																

Issue Date: 6/8/18

Dale C. Stookey

S.W. Scheduling

"X"= SCHEDULED ROLLING

"CANC"= CANCELED

"SPEC"= SPECIAL ROLLING NOT NORMALLY SCHEDULED IN THIS SEQUENCE

"W"= INTERNAL ONLY