



317 E. 11th Street Chicago Heights, IL 60411
 (877) 388-0169 Fax (708) 753-1201

Rolling Schedule

| Start Date | | | 10/15 | 10/22 | 10/29 | 11/5 | 11/12 | 11/19 | 11/26 | 12/3 | 12/10 | 12/17 | 12/24 | 12/31 | 1/7 | 1/14 | 1/21 | 1/28 | 2/4 | 2/11 | 2/18 | 2/25 | 3/4 | 3/11 | 3/18 |
|---------------------------------|---------------|--------------|-------|-------|-------|------|-------|-------|-------|------|-------|-------|-------|-------|-----|------|------|------|-----|------|------|------|-----|------|------|
| Cycle | | | 8 | 8 | 8 | 9 | 9 | 9 | 9 | 9 | 10 | 10 | 10 | 10 | 10 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 | 2 |
| Section | Width | Thickness | | | | | | | | | | | | | | | | | | | | | | | |
| Flat | 3.000 - 4.750 | .625 - 1.295 | | | | O | | | | | O | | | | | O | | | | | O | | | | |
| Flat | 3.000 - 5.000 | .204 - .624 | | | | O | | | | | O | | | | | O | | | | | O | | | | |
| Flat | 2.000 - 2.945 | .188 - 1.295 | I | | | | O | O | | | | O | O | | | | O | O | | | | O | O | | |
| Flat | 1.500 - 1.945 | .375 - 1.295 | | O | | | | | O | | | | | O | | | | | | O | | | | | O |
| Flat | 1.500 | .204 - 1.000 | | O | | | | | O | | | | | O | | | | | | O | | | | | O |
| Flat | 1.000 - 1.499 | .250 - .750 | | O | | | | | O | | | | | O | | | | | | O | | | | | O |
| Near Squares See Chart Below | 1.031 - 1.670 | .625 - 1.156 | | | | | | | | | | | | O | | | | | | | | | | | |
| Special Sections | | | | | O | | | | | | | | | | O | | | | | | | | | | O |
| Flat Rounds | | | | | | | | | | | | | | O | | | | | | | | | | | |

| | 1.031 | 1.063 | 1.125 | 1.156 | 1.188 | 1.250 | 1.313 | 1.375 | 1.396 | 1.438 | 1.500 | 1.563 | 1.625 | 1.660 |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.600 | | | | | | | | | | | | | | |
| 0.625 | | | | | | | | | | | | | | |
| 0.650 | | | | | | | | | | | | | | |
| 0.671 | | | | | | | | | | | | | | |
| 0.688 | | | | | | | | | | | | | | |
| 0.750 | | | | | | | | | | | | | | |
| 0.781 | | | | | | | | | | | | | | |
| 0.796 | N/A | | | | | | | | | | | | | |
| 0.813 | N/A | | | | | | | | | | | | | |
| 0.875 | N/A | | | | | | | | | | | | | |
| 0.938 | N/A | | | | | | | | | | | | | |
| 1.000 | N/A | | | | | | | | | | | | | |
| 1.063 | N/A | N/A | | | | | | | | | | | | |
| 1.170 | N/A | N/A | N/A | N/A | | | | | | | | | | |

O - Open Rolling
 I - Inquire for Rolling
 RC - Round Corner

Rollings are approximate and subject to change.
 All sections are available in intermediate and cold finish sizes.

We offer onsite Additional Processing including Descale & Oiling, Straightening, Full, Stress, and Spheroidized Annealing and Saw Cutting.