



317 E. 11th Street Chicago Heights, IL 60411
 (877) 388-0169 Fax (708) 753-1201

Rolling Schedule

Start Date			1/14	1/21	1/28	2/4	2/11	2/18	2/25	3/4	3/11	3/18	3/25	4/1	4/8	4/15	4/22	4/29	5/6	5/13	5/20	5/27				
Cycle			1	1	1	1	1	2	2	2	2	2	3	3	3	3	3	4	4	4	4	4				
Section	Width	Thickness																								
Flat	3.000 - 4.750	.625 - 1.295	o					o					o					o								
Flat	3.000 - 5.000	.204 - .624	o					o					o					o								
Flat	2.000 - 2.945	.188 - 1.295		o	o				o	o				o	o				o	o						
Flat	1.500 - 1.945	.375 - 1.295				o					o					o						o				
Flat	1.500	.204 - 1.000				o					o					o						o				
Flat	1.000 - 1.499	.250 - .750				o					o					o						o				
Near Squares See Chart Below	1.031 - 1.670	.625 - 1.156					o										o									
Special Sections												o												o		
Flat Rounds							o										o									

	1.031	1.063	1.125	1.156	1.188	1.250	1.313	1.375	1.396	1.438	1.500	1.563	1.625	1.660
0.600														
0.625														
0.650														
0.671														
0.688														
0.750														
0.781														
0.796	N/A													
0.813	N/A				Near Squares									
0.875	N/A													
0.938	N/A													
1.000	N/A													
1.063	N/A	N/A			RC									
1.170	N/A	N/A	N/A	N/A										

O - Open Rolling
 I - Inquire for Rolling
 RC - Round Corner

Rollings are approximate and subject to change.
 All sections are available in intermediate and cold finish sizes.

We offer onsite Additional Processing including Descale & Oiling, Straightening, Full, Stress, and Spheroidized Annealing and Saw Cutting.