



317 E. 11th Street Chicago Heights, IL 60411
 (877) 388-0169 Fax (708) 753-1201

Rolling Schedule

Start Date			5/7	5/14	5/21	5/28	6/4	6/11	6/18	6/25	7/2	7/9	7/16	7/23	7/30	8/6	8/13	8/20	8/27	9/3	9/10	9/17			
Cycle			3	3	3/4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	7			
Section	Width	Thickness																							
Flat	3.000 - 4.750	.625 - 1.295			I			I					O						O						
Flat	3.000 - 5.000	.204 - .624			I	I		I					O						O						
Flat	2.000 - 2.945	.188 - 1.295	I			I			I	I				O	O					O	O				
Flat	1.500 - 1.945	.375 - 1.295	I					I					O						O						O
Flat	1.500	.204 - 1.000	I					I					O						O						O
Flat	1.000 - 1.499	.250 - .750	I					I					O						O						O
Near Squares See Chart Below	1.031 - 1.670	.625 - 1.156			I	I																			O
Special Sections								I																	O
Flat Rounds						I																			O

	1.031	1.063	1.125	1.156	1.188	1.250	1.313	1.375	1.396	1.438	1.500	1.563	1.625	1.660
0.600														
0.625														
0.650														
0.671														
0.688														
0.750														
0.781														
0.796	N/A													
0.813	N/A													
0.875	N/A													
0.938	N/A													
1.000	N/A													
1.063	N/A	N/A												
1.170	N/A	N/A	N/A	N/A										

O - Open Rolling
 I - Inquire for Rolling
 RC - Round Corner

Rollings are approximate and subject to change.
 All sections are available in intermediate and cold finish sizes.
We offer onsite Additional Processing including Descale & Oiling, Straightening, Full, Stress, and Spheroidized Annealing and Saw Cutting.