



317 E. 11th Street Chicago Heights, IL 60411
 (877) 388-0169 Fax (708) 753-1201

Rolling Schedule

Start Date			7/9	7/16	7/23	7/30	8/6	8/13	8/20	8/27	9/3	9/10	9/17	9/24	10/1	10/8	10/15	10/22	10/29	11/5	11/12	11/19	11/26	12/3
Cycle			5	5	5	6	6	6	6	7	7	7	7	7	7	7	8	8	8	8	8	9	9	9
Section	Width	Thickness																						
Flat	3.000 - 4.750	.625 - 1.295				I	I				I				O						O			
Flat	3.000 - 5.000	.204 - .624					I				I	I			O						O			
Flat	2.000 - 2.945	.188 - 1.295	I	I			I	I			I	O				O	O				O	O		
Flat	1.500 - 1.945	.375 - 1.295		I	I			I	I				O					O					O	
Flat	1.500	.204 - 1.000		I	I				I				O					O					O	
Flat	1.000 - 1.499	.250 - .750			I	I			I				O					O					O	
Near Squares See Chart Below	1.031 - 1.670	.625 - 1.156				I									O									O
Special Sections									I										O					
Flat Rounds															O									O

	1.031	1.063	1.125	1.156	1.188	1.250	1.313	1.375	1.396	1.438	1.500	1.563	1.625	1.660
0.600														
0.625														
0.650														
0.671														
0.688														
0.750														
0.781														
0.796	N/A													
0.813	N/A													
0.875	N/A													
0.938	N/A													
1.000	N/A													
1.063	N/A	N/A												
1.170	N/A	N/A	N/A	N/A										

<p>O - Open Rolling I - Inquire for Rolling RC - Round Corner</p>	<p>Rollings are approximate and subject to change.</p> <p>All sections are available in intermediate and cold finish sizes.</p> <p>We offer onsite Additional Processing including Descale & Oiling, Straightening, Full, Stress, and Spheroidized Annealing and Saw Cutting.</p>
---------------------------------------------------------------------------------------------	----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------