



**KSW**  
KEYSTONE STEEL & WIRE

## ROD MILL ROLLING SCHEDULE

Seq.    A        B        C        D        D        C        A        B        C        C        A        B        C        C        D        C        C        B        C        C  
 Freq.        10      2/3      10      5        2/3      5        5        2/3      5        5        10      2/3      15      15      15      10      10      5        10

5.5	6.0	6.5	6.5	7.0	8.0	8.5	9.5	10.5	11.0	11.0	12.0	12.5	13.5	14.5	15.0	16.0
7/32	15/64	1/4	17/64	9/32	5/16	11/32	3/8	13/32	27/64	7/16	15/32	1/2	17/32	9/16	19/32	5/8

Prod Wk	Rolling Start Date	Sequence	.219	.234	.250	.266	.281	.313	.344	.375	.406	.422	.438	.469	.500	.531	.563	.594	.625	3BAR	4BAR	5BAR	NOTES:
19	5/7/18	BIG C	X		X			X			CANC	CANC			CANC	CANC		X				SPEC	.687 This Week
20	5/14/18	A	X						X				X										
21	5/21/18	B	X							X											X		
22	5/28/18	SMALL C	X		X			X			X				X	SPEC						X	
23	6/4/18	D	X			X	X						SPEC				X						
24	6/11/18	BIG C	X		X			X			CANC	X			X				X				X
25	6/18/18	A	X						X				X										
26	6/25/18	B	X	X						X				X									
27	7/2/18	SMALL C	X		X			X			X				X							X	
28	7/9/18	D	X				X																
29	7/16/18	BIG C	X		X			X			X	X			X	X							
30	7/23/18	A	X						X				X										
31	7/30/18	B	X							X											X		
32	8/6/18	SMALL C	X		X			X			X				X							X	
33	8/13/18	D	X			X	X																

Issue Date: 5/4/18  
 Vicki Reader  
 S.W. Scheduling

"X"= SCHEDULED ROLLING  
 "CANC"= CANCELED  
 "SPEC"= SPECIAL ROLLING NOT NORMALLY SCHEDULED IN THIS SEQUENCE  
 "W"= INTERNAL ONLY