KSW
KEYSTONE STEEL & WIRE

ROD MILL ROLLING SCHEDULE

		Seq.	A	B	C	A	A	C	A	B	C	C	A	B	C	C	A	C	C	B	C	C	
		Freq.		8	4	8	4	4	4	4	4	4	4	8	4	12	12	12	8	8	8	8	
			5.5	6.0	6.5	6.5	7.0	8.0	8.5	9.5	10.5	11.0	11.0	12.0	12.5	13.5	14.5	15.0	16.0				
			7/32	15/64	1/4	17/64	9/32	5/16	11/32	3/8	13/32	27/64	7/16	15/32	1/2	17/32	9/16	19/32	5/8				
Prod Wk	Rolling Start Date	Sequence	.219	.234	.250	.266	.281	.313	.344	.375	.406	.422	.438	.469	.500	.531	**.563**	**.594**	**.625**	3BAR	4BAR	**5BAR**	NOTES:
45	11/6/17	A3	X			X	X						X				X						
46	11/13/17	C2	W		X			X			X	X			X				X		X	X	
47	11/20/17	A1	X						X				X										
48	11/27/17	B2	X	X						X				X						X			
49	12/4/17	A2	X				X																
50	12/11/17	C1	W		X			X			X	X			X						X		
51	12/18/17	A1	X						X				X										
52	12/25/17	B1	X							X													
1	1/1/18	A2	X			X	X																
2	1/8/18	C2	W		X			X			X	X			X	X			X			X	
3	1/15/18	A1	X						X				X										
4	1/22/18	B2	X	X						X				X						X			
5	1/29/18	A2	X				X										X						
6	2/5/18	C1	W		X			X			X	X			X			X			X		
7	2/12/18	A1	X						X				X										
8	2/19/18	B1	X							X													
9	2/26/18	A3	X			X	X																

Issue Date: 11/6/17
Vicki Reader
S.W. Scheduling

"X"= SCHEDULED ROLLING
"CANC"= CANCELED
"SPEC"= SPECIAL ROLLING NOT NORMALLY SCHEDULED IN THIS SEQUENCE
"W"= INTERNAL ONLY