KSW
KEYSTONE STEEL & WIRE

ROD MILL ROLLING SCHEDULE

		Seq.	A	B	C	D	D	C	A	B	C	C	A	B	C	C	D	C	C	B	C	C	
		Freq.		10	2/3	10	5	2/3	5	5	2/3	5	5	10	2/3	15	15	15	10	10	5	10	
			5.5	6.0	6.5	6.5	7.0	8.0	8.5	9.5	10.5	11.0	11.0	12.0	12.5	13.5	14.5	15.0	16.0				
			7/32	15/64	1/4	17/64	9/32	5/16	11/32	3/8	13/32	27/64	7/16	15/32	1/2	17/32	9/16	19/32	5/8				
Prod Wk	Rolling Start Date	Sequence	.219	.234	.250	.266	.281	.313	.344	.375	.406	.422	.438	.469	.500	.531	**.563**	**.594**	**.625**	3BAR	4BAR	**5BAR**	NOTES:
7	2/12/18	D	X				X			SPEC													
8	2/19/18	BIG C	X		X			X			CANC	X			X								
9	2/26/18	A	X						X				X										
10	3/5/18	B	X							X				SPEC						X			
11	3/12/18	SMALL C	X		X			X			X				X						X		
12	3/19/18	D	X			X	X																
13	3/26/18	BIG C	X		X			X			X	X			X	X			X			X	
14	4/2/18	A	X						X				X										
15	4/9/18	B	X	X						X				CANC									
16	4/16/18	SMALL C	X		X			X			X				X						X		
17	4/23/18	D	X				X										X						
18	4/30/18	BIG C	X		X			X			X	X			X			X					
19	5/7/18	A	X						X				X										
20	5/14/18	B	X							X										X			
21	5/21/18	SMALL C	X		X			X			X				X						X		
22	5/28/18	D	X			X	X																
23	6/4/18	BIG C	X		X			X			X	X			X				X			X	
24	6/11/18	A	X						X				X										
25	6/18/18	B	X	X						X				X									
26	6/25/18	SMALL C	X		X			X			X				X						X		

Issue Date: 2/14/18
Vicki Reader
S.W. Scheduling

"X"= SCHEDULED ROLLING
"CANC"= CANCELED
"SPEC"= SPECIAL ROLLING NOT NORMALLY SCHEDULED IN THIS SEQUENCE
"W"= INTERNAL ONLY