



KSW
KEYSTONE STEEL & WIRE

ROD MILL ROLLING SCHEDULE

Seq. A B C D D C A B C C A B C C D C C B C C
 Freq. 10 2/3 10 5 2/3 5 5 5 2/3 5 5 10 2/3 15 15 15 10 10 5 10

5.5	6.0	6.5	6.5	7.0	8.0	8.5	9.5	10.5	11.0	11.0	12.0	12.5	13.5	14.5	15.0	16.0
7/32	15/64	1/4	17/64	9/32	5/16	11/32	3/8	13/32	27/64	7/16	15/32	1/2	17/32	9/16	19/32	5/8

Prod Wk	Rolling Start Date	Sequence	.219	.234	.250	.266	.281	.313	.344	.375	.406	.422	.438	.469	.500	.531	.563	.594	.625	3BAR	4BAR	5BAR	NOTES:
50	12/10/18	D	X				X						SPEC				X						
51	12/17/18	BIG C	X		X			CANC			CANC	X			X			X					CANC
52	12/24/18	A	X						X				X										
1	12/31/18	B	X							X											X		
2	1/7/19	SMALL C	X		X			X			X				X						X		SPEC
3	1/14/19	D	X			X	X										SPEC						
4	1/21/19	BIG C	X		X			X			X	X			X				X				CANC
5	1/28/19	A	X						X				X										
6	2/4/19	B	X	X						X				X									
7	2/11/19	SMALL C	X		X			X			X				X							X	
8	2/18/19	D	X				X																
9	2/25/19	BIG C	X		X			X			X	X			X	X							

Issue Date: 12/14/18

Dale C. Stookey

S.W. Scheduling

"X"= SCHEDULED ROLLING

"CANC"= CANCELED

"SPEC"= SPECIAL ROLLING NOT NORMALLY SCHEDULED IN THIS SEQUENCE

"W"= INTERNAL ONLY