



317 E. 11th Street Chicago Heights, IL 60411
 (877) 388-0169 Fax (708) 753-1201

Rolling Schedule

Start Date			ROLLINGS CLOSED THROUGH THE WEEK OF 10/31	11/7	11/14	11/21	11/28	12/5	12/12	12/19	12/26	1/2	1/9	1/16	1/23	
Cycle				6-4	6-5	7-1	7-2	7-3	7-4	7-5	8-1	8-2	8-3	8-4	8-5	
Section	Width	Thickness														
Flat	3.000 - 4.750	.625 - 1.295				o						o				
Flat	3.000 - 5.000	.204 - .624				o						o				
Flat	2.000 - 2.945	.188 - 1.093					o	o					o	o		
Flat	1.500 - 1.945	.375 - 1.295		o						o					o	
Flat	1.500	.204 - 1.000		o						o					o	
Flat	1.000 - 1.499	.250 - .750		o						o					o	
Near Squares See Chart Below	1.031 - 1.660	.625 - 1.170									o					
Special Sections					o											o
Flat Rounds/Ovals											o					

	1.031	1.063	1.045	1.125	1.156	1.188	1.250	1.281	1.313	1.343	1.375	1.396	1.438	1.500	1.531	1.545	1.563	1.625	1.660
0.625																			
0.639																			
0.650																			
0.671																			
0.688																			
0.750																			
0.781																			
0.796	N/A																		
0.813	N/A					Near Squares													
0.875	N/A																		
0.938	N/A																		
1.000	N/A																		
1.045	N/A	N/A	N/A	N/A															
1.063	N/A	N/A					RC												
1.170	N/A	N/A		N/A	N/A														

White areas now rolled as flats

- O - Open Rolling
- I - Inquire for Rolling
- C - Closed Rolling
- RC - Round Corner

All sections are available in intermediate and cold finish sizes.
 Rollings are approximate and subject to change.

We offer onsite Additional Processing including Descale & Oiling, Straightening, Full, Stress, and Spheroidized Annealing and Saw Cutting.